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Chucking Reamers with Morse Taper Shank

Maschinen-Reibahlen mit Morsekegelschaft

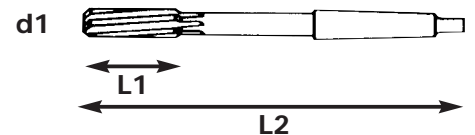
Alésoirs à Machines avec Queue Cône Morse

HSS-E Cobalt

RANGE 3mm to 50mm
 LIST CODE B208
 LEFT HAND SPIRAL
 RIGHT HAND CUTTING
 FORM B
 DIN 208
 TOLERANCE TO H7



Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	MTS	No. of Flutes			
B20800118M	3.00	0.1181	15	113	1	6	B20800826M	21.00	0.8268	62	232	2	8			
B20800157M	4.00	0.1575	19	124	1	6	B20800866M	22.00	0.8661	64	237	2	8			
B20800177M	4.50	0.1772	23	133	1	6	B20800905M	23.00	0.9055	66	241	2	8			
B20800196M	5.00	0.1968					B20800944M	24.00	0.9449	68	268	3	8			
B20800216M	5.50	0.2165	26	138	1	6	B20800984M	25.00	0.9843	70	273	3	8			
B20800236M	6.00	0.2362					B20801023M	26.00	1.0236					71	277	3
B20800255M	6.50	0.2559	28	144	1	6	B20801063M	27.00	1.0630	71	277	3	10			
B20800275M	7.00	0.2756	31	150	1	6	B20801102M	28.00	1.1024					B20801141M	29.00	1.1417
B20800295M	7.50	0.2953					B20801181M	30.00	1.1811	73	281	3	10			
B20800315M	8.00	0.3150	33	156	1	6	B20801220M	31.00	1.2205	75	285	3	10			
B20800334M	8.50	0.3346					B20801259M	32.00	1.2598	77	317	4	10			
B20800354M	9.00	0.3543	36	162	1	6	B20801299M	33.00	1.2992					B20801338M	34.00	1.3386
B20800374M	9.50	0.3740					B20801378M	35.00	1.3780	78	321	4	10			
B20800393M	10.00	0.3937	38	168	1	6	B20801417M	36.00	1.4173	79	325	4	10			
B20800413M	10.50	0.4134					B20801456M	37.00	1.4567					B20801496M	38.00	1.4961
B20800433M	11.00	0.4331	41	175	1	6	B20801574M	40.00	1.5748	B20801653M	42.00	1.6535	82	333	4	12
B20800452M	11.50	0.4528					B20801732M	44.00	1.7323	83	336	4	12			
B20800472M	12.00	0.4724	44	182	1	6	B20801771M	45.00	1.7717					B20801811M	46.00	1.8110
B20800492M	12.50	0.4921					B20800511M	13.00	0.5118	B20801889M	48.00	1.8898	86	344	4	12
B20800551M	14.00	0.5512	47	189	1	8	B20801968M	50.00	1.9685							
B20800590M	15.00	0.5906	50	204	2	8										
B20800629M	16.00	0.6299	52	210	2	8										
B20800669M	17.00	0.6693	54	214	2	8										
B20800708M	18.00	0.7087	56	219	2	8										
B20800748M	19.00	0.7480	58	223	2	8										
B20800787M	20.00	0.7874	60	228	2	8										



Tolerances: See notes on pages 35 and 36.