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Chucking Reamers with Straight Shank

Maschinen-Reibahlen mit Zylinderschaft

Alésoirs à Machines avec Queue Cylindrique

HSS-E Cobalt

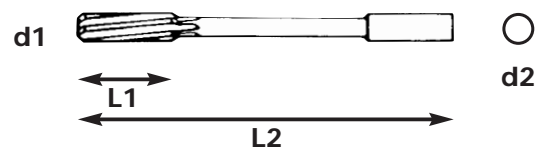
RANGE 1.4mm to 20mm
 LIST CODE B212
 LEFT HAND SPIRAL
 RIGHT HAND CUTTING
 FORMS B & D
 DIN 212
 TOLERANCE TO H7



Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes	Code	d1 mm	Decimal Equiv.	L1 mm	L2 mm	d2 mm	No. of Flutes
B21200055M	1.40	0.0551	8	40	1.40	4	B21200354M	9.00	0.3543	36	125	9.0	6
B21200059M	1.50	0.0591					B21200393M	10.00	0.3937	38	133	10.0	6
B21200063M	1.60	0.0630	9	43	1.60	4	B21200433M	11.00	0.4331	41	142	10.0	6
B21200070M	1.80	0.0709	10	46	1.80	4	B21200472M	12.00	0.4724	44	151	10.0	6
B21200079M	2.00	0.0787	11	49	2.00	4	B21200511M	13.00	0.5118	47	160	12.5	8
B21200086M	2.20	0.0866	12	53	2.20	4	B21200551M	14.00	0.5512	50	162	12.5	8
B21200098M	2.50	0.0984	14	57	2.50	4	B21200590M	15.00	0.5906	52	170	12.5	8
B21200110M	2.80	0.1102	15	61	2.80	4	B21200629M	16.00	0.6299	54	175	14.0	8
B21200118M	3.00	0.1181	15	61	3.00	6	B21200669M	17.00	0.6693	56	182	14.0	8
B21200126M	3.20	0.1260	16	65	3.20	6	B21200708M	18.00	0.7087	58	189	16.0	8
B21200137M	3.50	0.1378	18	70	3.50	6	B21200748M	19.00	0.7480	60	195	16.0	8
B21200157M	4.00	0.1575	19	75	4.0	6	B21200787M	20.00	0.7874				
B21200177M	4.50	0.1772	21	80	4.5	6							
B21200196M	5.00	0.1968	23	86	5.0	6							
B21200216M	5.50	0.2165	26	93	5.6	6							
B21200236M	6.00	0.2362											
B21200275M	7.00	0.2756	31	109	7.1	6							
B21200315M	8.00	0.3150	33	117	8.00	6							

★ Shank diameter (d2) to h9 tolerance

Tolerances: See notes on pages 35 and 36.



VARIANTS

Type	Page Ref.
Micro Reamers	20
Ex-Stock Cobalt Intermediates	21