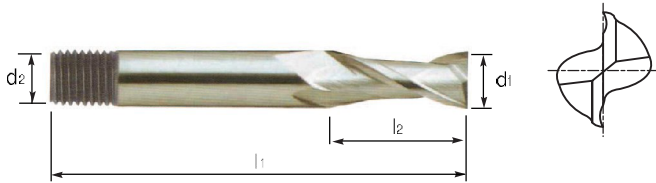


2 FLUTE, LONG SERIES



HSS
Co8

HSS

BS
122/4



FLUTE
2



Series No. 302202, 302201

► cutting conditions : p.315

| Mill Dia. d_1 | Shank Dia. d_2 | Length of Cut l_2 | Overall Length l_1 | HSS Co8 | HSS |
|--------------------|---------------------|------------------------|-------------------------|------------|------------|
| 2.0 | 6 | 3 | 51 | 3022020200 | |
| 2.5 | 6 | 6.5 | 54 | 3022020250 | |
| 3.0 | 6 | 11 | 60.5 | 3022020300 | |
| 3.5 | 6 | 12.5 | 66.5 | 3022020350 | |
| 4.0 | 6 | 12.5 | 66.5 | 3022020400 | |
| 4.5 | 6 | 12.5 | 66.5 | 3022020450 | |
| 5.0 | 6 | 12.5 | 70 | 3022020500 | |
| 5.5 | 6 | 16 | 76 | 3022020550 | |
| 6.0 | 6 | 16 | 76 | 3022020600 | |
| 6.5 | 10 | 16 | 76 | 3022020650 | 3022010650 |
| 7.0 | 10 | 16 | 76 | 3022020700 | 3022010700 |
| 7.5 | 10 | 16 | 76 | 3022020750 | 3022010750 |
| 8.0 | 10 | 19 | 79.5 | 3022020800 | 3022010800 |
| 8.5 | 10 | 22 | 82.5 | 3022020850 | 3022010850 |
| 9.0 | 10 | 22 | 82.5 | 3022020900 | 3022010900 |
| 9.5 | 10 | 22 | 82.5 | 3022020950 | 3022010950 |
| 10.0 | 10 | 22 | 82.5 | 3022021000 | 3022011000 |
| 11.0 | 12 | 22 | 89 | 3022021100 | 3022011100 |
| 12.0 | 12 | 25.5 | 95 | 3022021200 | 3022011200 |
| 13.0 | 12 | 25.5 | 95 | 3022021300 | 3022011300 |
| 14.0 | 12 | 28.5 | 101.5 | 3022021400 | 3022011400 |
| 15.0 | 16 | 31.5 | 108 | 3022021500 | 3022011500 |
| 16.0 | 16 | 31.5 | 108 | 3022021600 | 3022071600 |
| 17.0 | 16 | 35 | 114.5 | 3022021700 | 3022011700 |
| 18.0 | 16 | 35 | 114.5 | 3022021800 | 3022011800 |
| 19.0 | 16 | 38 | 120.5 | 3022021900 | 3022011900 |
| 20.0 | 16 | 38 | 120.5 | 3022022000 | 3022012000 |
| 21.0 | 25 | 38 | 139 | 3022022100 | 3022012100 |
| 22.0 | 25 | 41.5 | 140 | 3022022200 | 3022012200 |
| 24.0 | 25 | 41.5 | 152.5 | 3022022400 | 3022012400 |