



TYPE 27

# DEPRESSED CENTER GRINDING WHEELS FOR PORTABLE ANGLE GRINDERS



GRINDING

The wide range of GLOBE grinding wheels offers different levels of hardness and different removal rates in order to provide the operator with the possibility to choose the most suitable type for the work to be carried out. GLOBE wheels are designed respecting strict limits of unbalancing in order to guarantee the minimum level of vibrations during use. The quality characteristics of GLOBE wheels enhance the economic efficiency of use in every context, as demonstrated by control and comparative tests conducted in the company laboratories. All the wheels designed for stainless steel have contents of Iron, Sulphur, and Chlorine compounds lower than 0.1%, as indicated on the label (certification available). GLOBE offers a large number of different specifications for the materials to be worked. The choice of the right type is an element of fundamental importance to obtain maximum performance..

MATERIAL	DIMENSIONS (diam - thick - bore) mm	HARDNESS	USE SPEED	ARTICLE CODE	
----------	--	----------	--------------	-----------------	--

PLUS LINE

## ALUMINIUM

**A 24 30 36 QAL:** grinding of aluminum and other non-ferrous materials (copper, brass ...). The abrasive mixture used, especially lubricating, allows to obtain high removal rates without clogging.

DISC DURABILITY  
REMOVAL CAPACITY  
REMOVAL ACCURACY



115x6,5x22,23	A 24 30 36 QAL	80 m/s	G0411	25pz
125x6,5x22,23	A 24 30 36 QAL	80 m/s	G0412	25pz
150x7,0x22,23	A 24 30 36 QAL	80 m/s	G0413	25pz
180x7,0x22,23	A 24 30 36 QAL	80 m/s	G0414	25pz
230x7,0x22,23	A 24 30 36 QAL	80 m/s	G0415	25pz