

Multi-layers coating

Features

- Fully ground drill HSS.
- Multi-coated slides Titanium, Aluminium, Nickel.
- 135° tip angle.
- Split point.
- Flute type S.
- Diameter tolerance h8.

Benefits

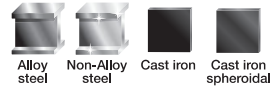
- Starting precision.
- Multiple coating that acts as a thermal barrier against heating and allows a longer life.
- The coating reduces friction, facilitates dust removal and increases the cutting speed.
- The type S flute makes it possible to remove medium and long chips.

Applications

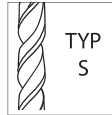
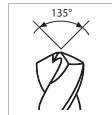
- Unalloyed and alloyed steels (up to 1100N/mm²), stainless steel, cast iron.

Ref.

702
703



DIN 338



ALL SETS
PAGES 94-95



Ø	Lu	Lt	Ref.	Gencod	Qt.
Tube of 2 drill bits					
1	12	34	702D01	3336600154773	1
1.5	18	40	702D01.5	3336600154780	1
2	24	49	702D02	3336600154797	1
2.5	30	57	702D02.5	3336600154803	1
3	36	65	702D03	3336600154810	1
3.2	36	65	702D03.2	3336600154827	1
3.3	36	65	702D03.3	3336600157828	1
3.5	39	70	702D03.5	3336600154834	1
4	43	75	702D04	3336600154841	1
4.2	43	75	702D04.2	3336600154858	1
4.5	47	80	702D04.5	3336600154865	1
4.8	52	86	702D04.8	3336600154872	1
5	52	86	702D05	3336600154889	1
Tube of 1 drill bit					
5.2	52	86	702D05.2	3336600154896	1
5.5	57	93	702D05.5	3336600154902	1
6	57	93	702D06	3336600154919	1
6.2	63	101	702D06.2	3336600154926	1
6.5	63	101	702D06.5	3336600154933	1
6.8	69	109	702D06.8	3336600154940	1
7	69	109	702D07	3336600154957	1
7.5	69	109	702D07.5	3336600154964	1
8	75	117	702D08	3336600154971	1
8.5	75	117	702D08.5	3336600154988	1
9	81	125	702D09	3336600154995	1
9.5	81	125	702D09.5	3336600155008	1
10	87	133	702D10	3336600155015	1
10.2	87	133	702D10.2	3336600157835	1
10.5	87	133	702D10.5	3336600155022	1
11	94	142	702D11	3336600155039	1
11.5	94	142	702D11.5	3336600155046	1
12	101	151	702D12	3336600155053	1
12.5	101	151	702D12.5	3336600155060	1
13	101	151	702D13	3336600155077	1
14	108	160	702D14	3336600164529	1
15	114	169	702D15	3336600164536	1
16	120	178	702D16	3336600164543	1
17	125	184	702D17	3336600179073	1
18	130	191	702D18	3336600179080	1
19	135	198	702D19	3336600179097	1
20	140	205	702D20	3336600179103	1

Ø	Lu	Lt	Ref.	Gencod	Qt.
Tube of 10 drill bits					
1	12	34	703D01	3336600157903	1
1.2	16	38	703D01.2	3336600177024	1
1.4	18	40	703D01.4	3336600177048	1
1.5	18	40	703D01.5	3336600157910	1
1.6	20	43	703D01.6	3336600177055	1
1.8	22	46	703D01.8	3336600177062	1
2	24	49	703D02	3336600157927	1
2.3	27	53	703D02.3	3336600177079	1
2.4	30	57	703D02.4	3336600177086	1
2.5	30	57	703D02.5	3336600157934	1
2.6	30	57	703D02.6	3336600177093	1
2.7	30	61	703D02.7	3336600177109	1
2.9	30	61	703D02.9	3336600177116	1
3	36	65	703D03	3336600157941	1
3.1	36	65	703D03.1	3336600177123	1
3.2	36	65	703D03.2	3336600157958	1
3.3	36	65	703D03.3	3336600157965	1
3.4	39	70	703D03.4	3336600177130	1
3.5	39	70	703D03.5	3336600157972	1
3.6	39	70	703D03.6	3336600177147	1
3.7	39	70	703D03.7	3336600177154	1
3.8	43	75	703D03.8	3336600177161	1
4	43	75	703D04	3336600157989	1
4.1	43	75	703D04.1	3336600177178	1
4.2	43	75	703D04.2	3336600157996	1
4.3	47	80	703D04.3	3336600177185	1
4.5	47	80	703D04.5	3336600158009	1
4.6	47	80	703D04.6	3336600177192	1
4.7	47	80	703D04.7	3336600177208	1
4.8	52	86	703D04.8	3336600158016	1
4.9	52	86	703D04.9	3336600177215	1
5	52	86	703D05	3336600158023	1
5.1	52	86	703D05.1	3336600177222	1
5.2	52	86	703D05.2	3336600158030	1
5.3	52	86	703D05.3	3336600177239	1

2 to 10
PIECES



Ø	Lu	Lt	Ref.	Gencod	Qt.
5.5	57	93	703D05.5	3336600158047	1
5.8	57	93	703D05.8	3336600177246	1
6	57	93	703D06	3336600158054	1
6.1	63	101	703D06.1	3336600177253	1
6.2	63	101	703D06.2	3336600158061	1
6.5	63	101	703D06.5	3336600158078	1
6.7	63	101	703D06.7	3336600177260	1
6.8	69	109	703D06.8	3336600158085	1
7	69	109	703D07	3336600158092	1
7.3	69	109	703D07.3	3336600177277	1
7.4	69	109	703D07.4	3336600177284	1
7.5	69	109	703D07.5	3336600158108	1
8	75	117	703D08	3336600158115	1
8.2	75	117	703D08.2	3336600177291	1
8.5	75	117	703D08.5	3336600158122	1
8.7	81	125	703D08.7	3336600177307	1
9	81	125	703D09	3336600158139	1
9.5	81	125	703D09.5	3336600158146	1
10	87	133	703D10	3336600158153	1
Tube of 5 drill bits					
10.2	87	133	703D10.2	3336600177314	1
10.5	87	133	703D10.5	3336600158160	1
11	94	142	703D11	3336600158177	1
11.5	94	142	703D11.5	3336600158184	1
12	101	152	703D12	3336600158191	1
12.5	101	152	703D12.5	3336600158207	1
13	101	151	703D13	3336600158214	1
Tube of 2 drill bits					
13.5	108	160	703D13.5	3336600181106	1
14	108	160	703D14	3336600177321	1
14.5	114	169	703D14.5	3336600181113	1
15	114	169	703D15	3336600177338	1
15.5	120	178	703D15.5	3336600181120	1
16	120	178	703D16	3336600177345	1

Ø Max 12.7