

GRINDING AND BLENDING

FLAP DISCS

Suitable for

STEEL · STAINLESS STEEL

MAGNUM® Fillet Weld

High-performance flap disc with great flap overhang – a problem-solver in corners



FEATURES

- For perfect **low-cost machining of corner, edge, and fillet welds.**
- The large, **flexible overhang of the abrasive flaps** over the backing plate adjusts perfectly to the shape of a fillet weld.
- **Smooth blends on corner welds.**
- Clean, **groove-free results.**
- The same grinding performance and service life as the MAGNUM® Cool Top® 5+.
- Backing plate of specially developed flexible, food-grade plastic: **easy to trim, damps vibration, and completely free of glass fibre.**
- Legendary abrasive formulation (pure zirconium plus cooling agent) guarantees huge benefits compared to conventional flap discs: Often up to 50% faster in removing material, many times the service life of conventional flap discs with **cooler grinding due to additional cooling agents.**



Technical data MAGNUM® Fillet Weld

Dimensions (mm)	Ideal speed (rpm)	Maximum speed (rpm)	Approved for (DIN EN 13743)	Backing plate	Packaging unit	Grit (K)	Article number
Ø 125 x 22.2	6,000-8,000	12,200	80 m/sec	special flexible plastic	10	40	96284
						60	96286
						80	96288
						120	96289



Legendary abrasive formulation

Pure zirconium plus cooling agent guarantees huge benefits compared to conventional flap discs:
Often up to 50% faster in removing material, many times the service life of conventional flap discs with cooler grinding due to additional cooling agents

The wide flap overhang guarantees soft transitions and easy access to corners

Backing plate made from specially developed food-grade, flexible plastic:
easy to trim, flexible, damps vibration, and completely free of glass fibre

Designed for rounding off **weld seams in corners**

The disc can be machined to trim it for use right down to the last millimetre

